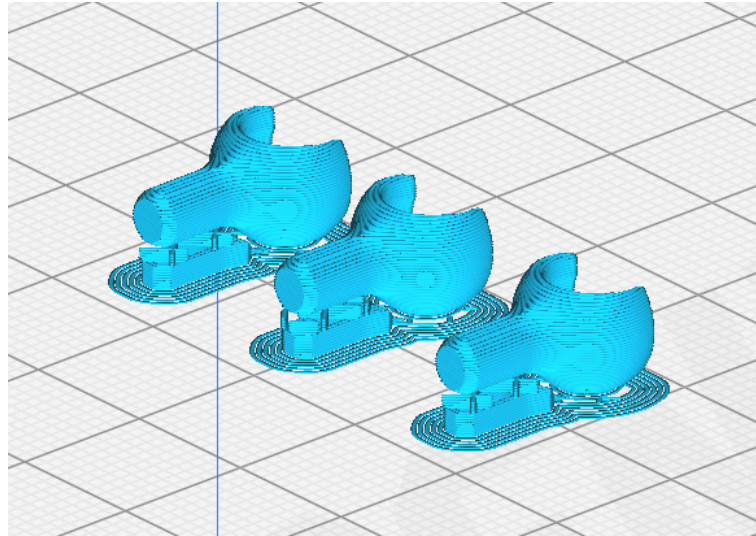
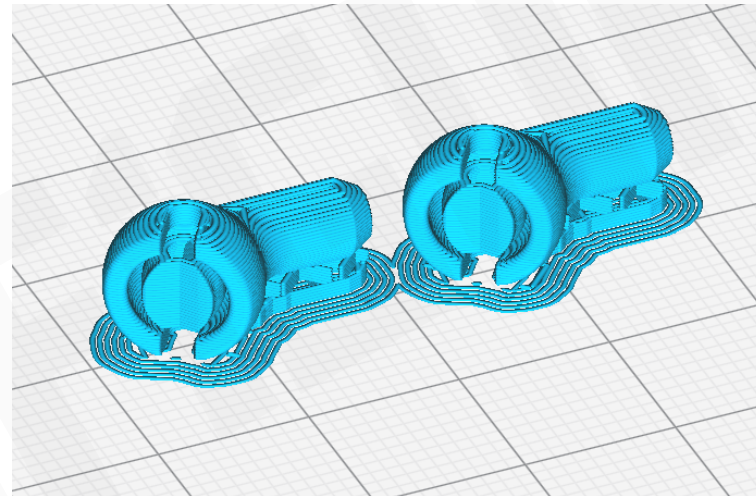


Recommended orientation of sockets on print bed:

Chest sockets (x3), horizontal, with supports and brim.



Hip sockets (x2), horizontal, with brim & supports.



Recommendations for assembly of articulations:

a) Remove from print bed, clean sockets, ball joints, & all articulations with a knife to remove supports residue, blobs or imperfections. DO NOT "shave" or remove material yet.

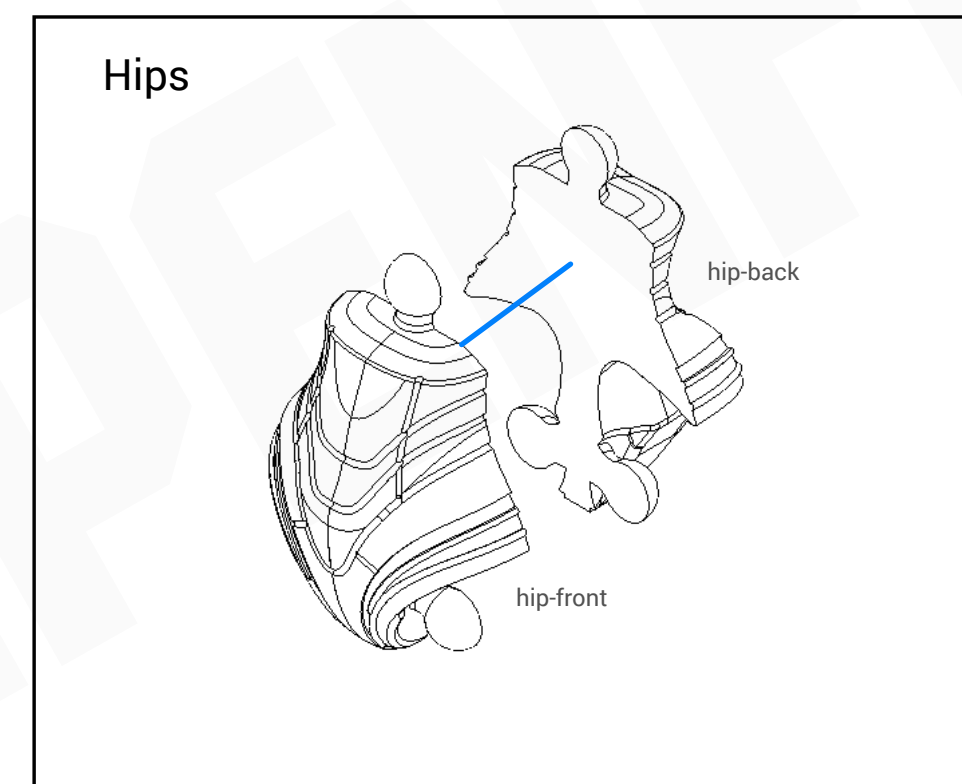
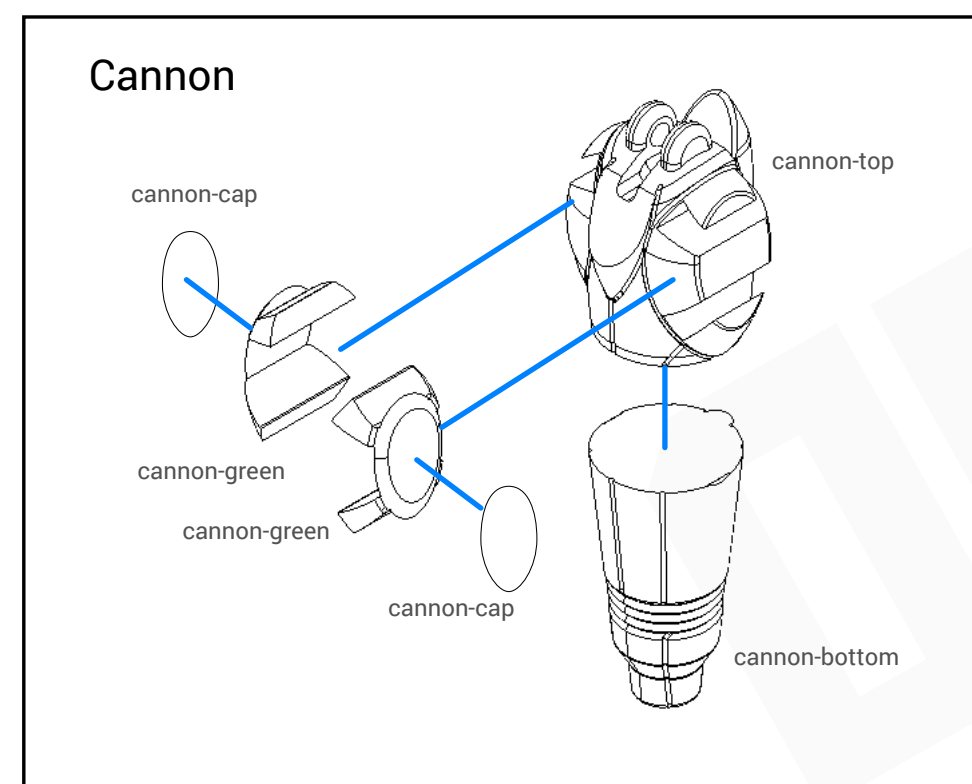
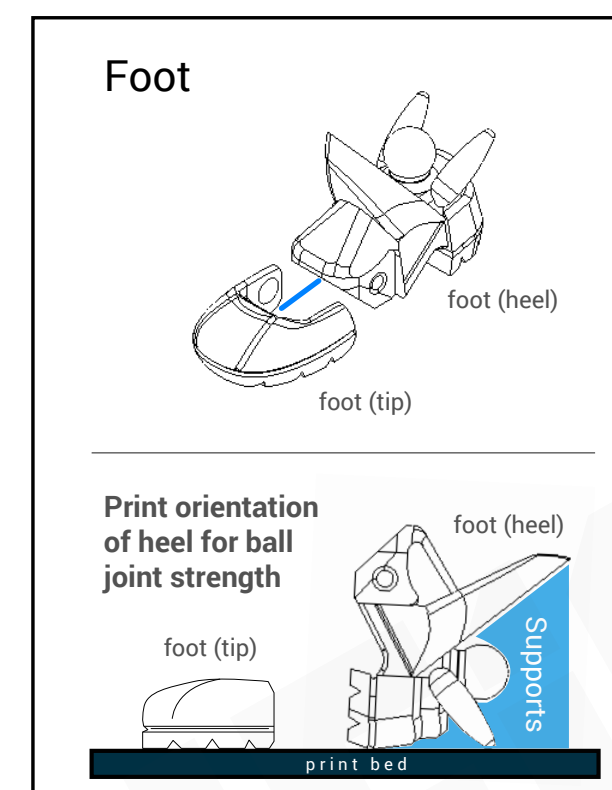
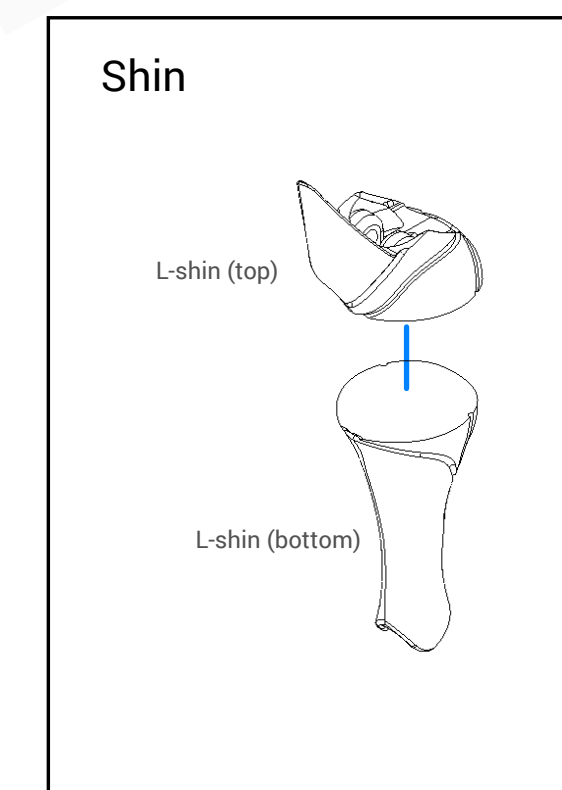
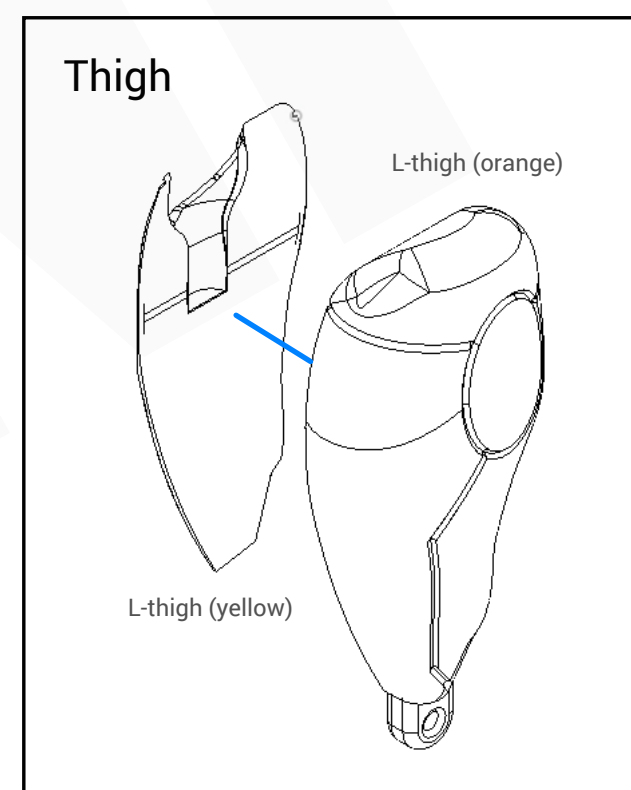
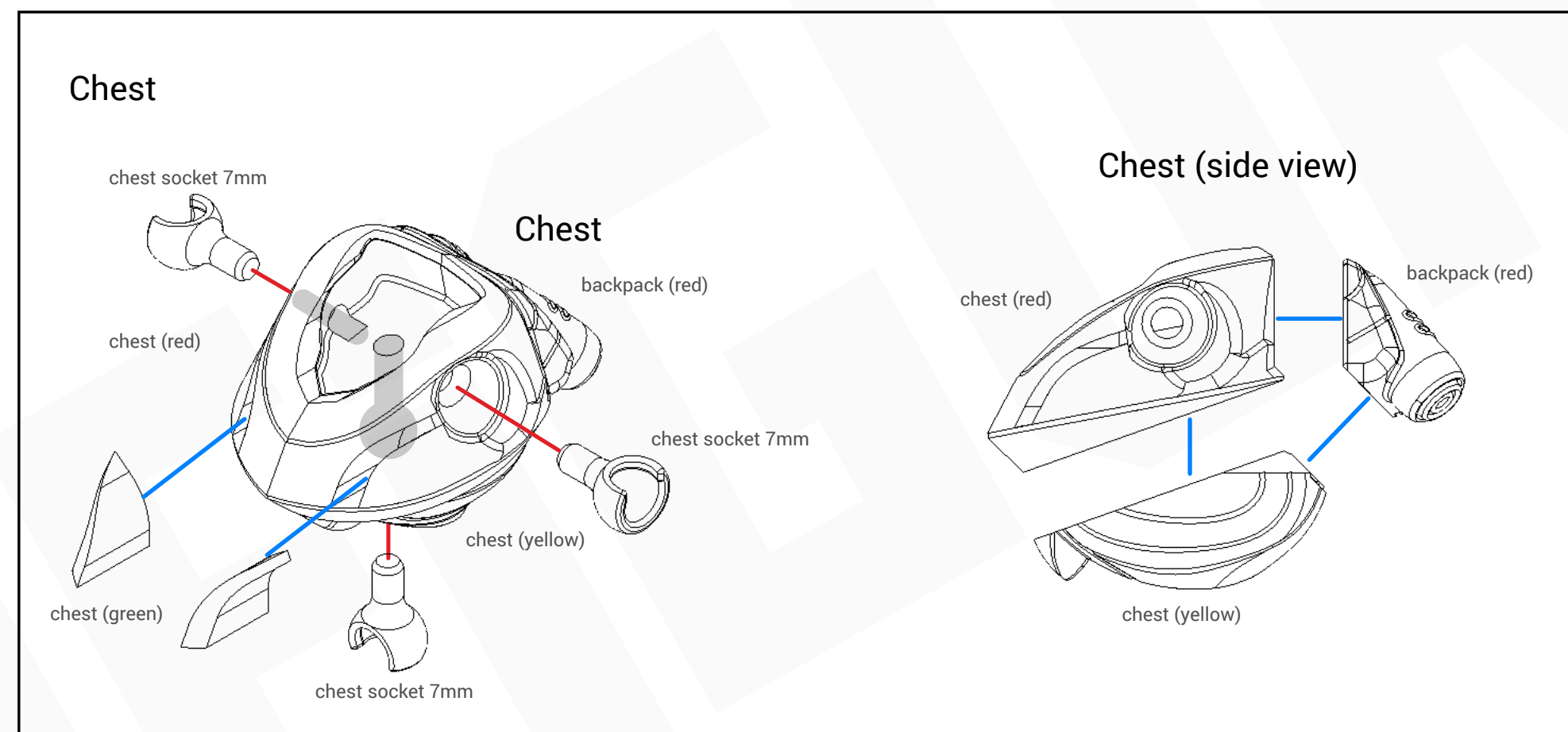
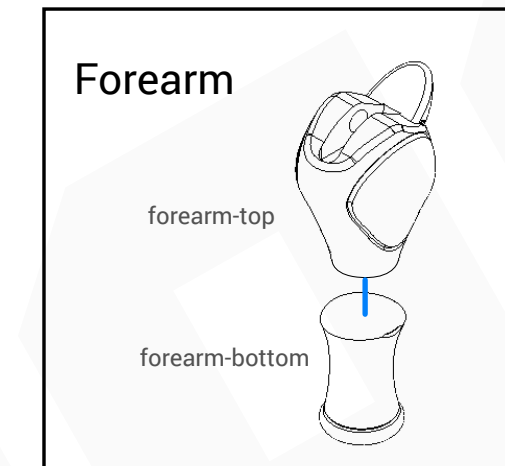
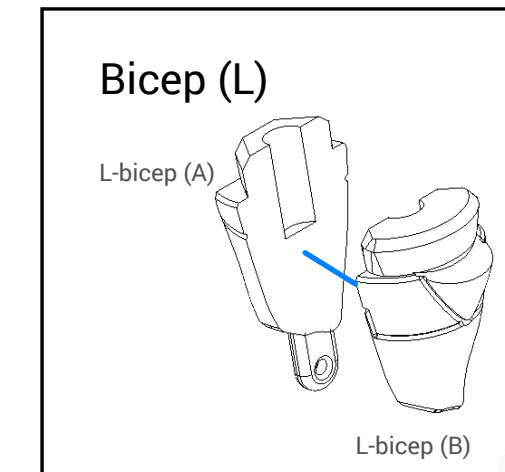
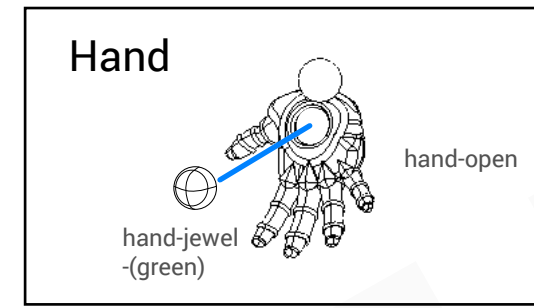
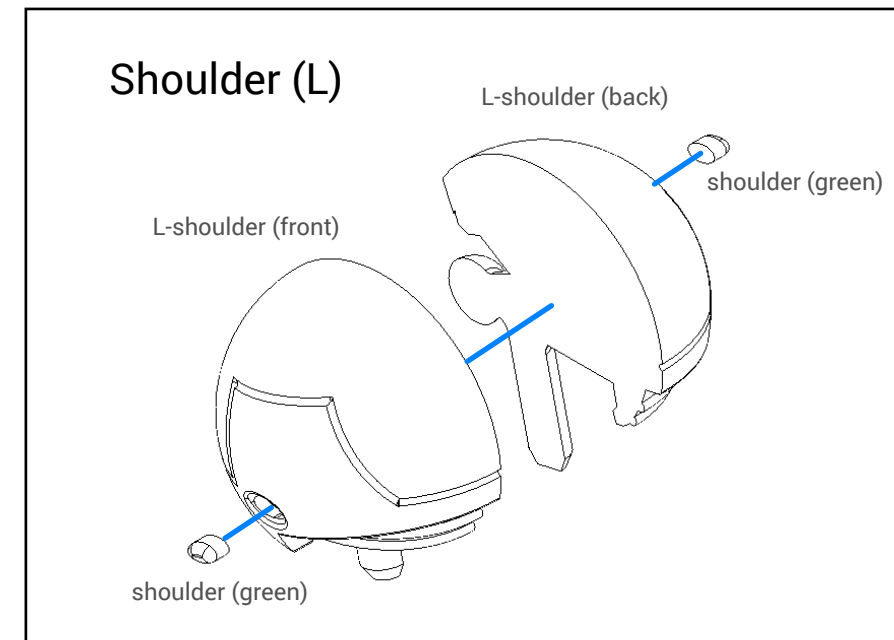
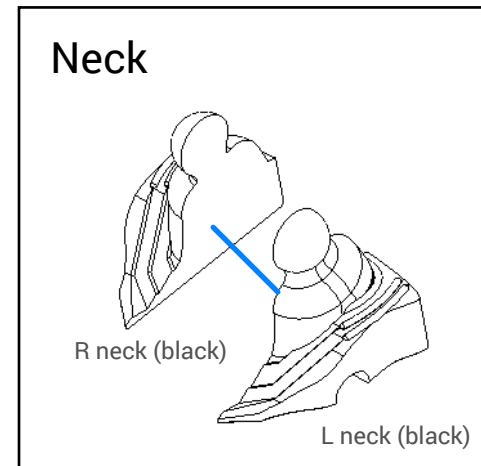
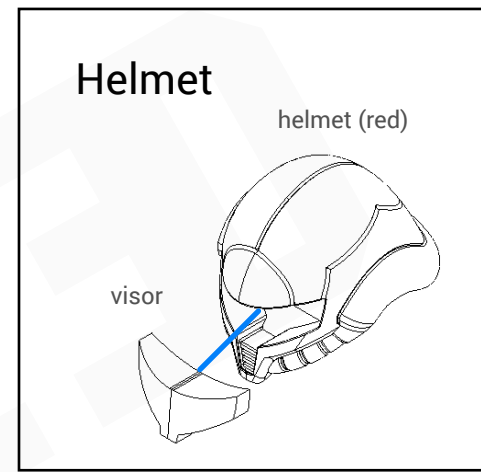
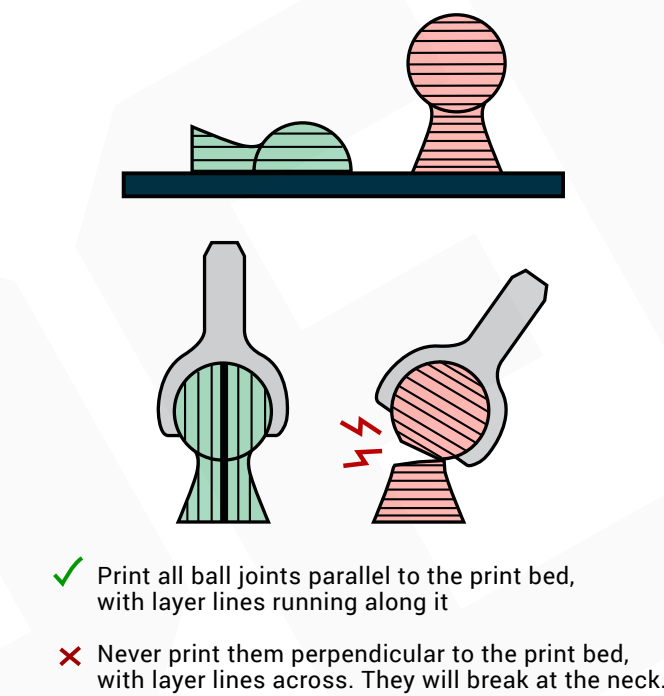
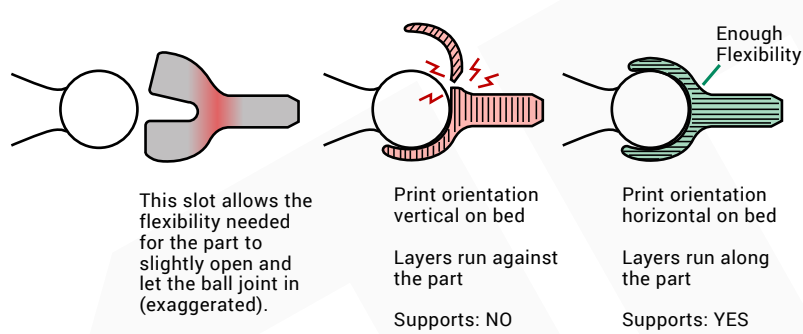
b) Fit the articulation GENTLY, use rotating motion, avoid putting pressure on thin points when holding part.

c) If too tight, shave with knife or lightly sand. You can see where the friction is if you look closely at the parts, the surface will look lighter and rough.

d) If too loose, wrap a small piece of paper, plastic, or tape around the articulation and insert—this will fill the gap and make it tight.

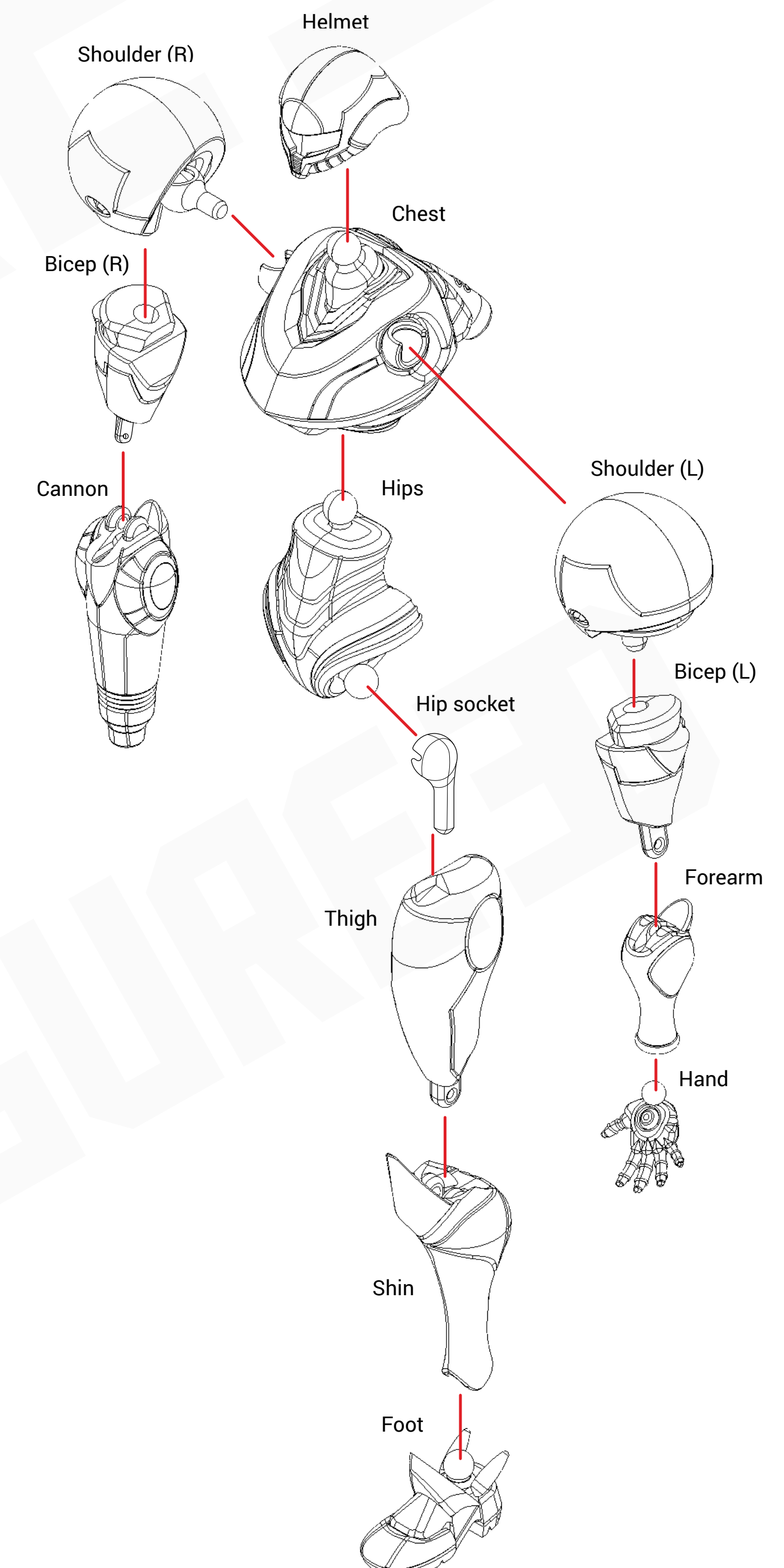
Alternatively, use glue gel (not liquid super glue). The part will be much more secure but still allow some movement.

Print Orientation matters:



You can print each part split in halves to avoid supports, or print the whole version

Glue ———
Fit ———



<https://www.myminifactory.com/users/OpenFigure3D>

Instagram: @openfigure3d

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